



**Steel Construction Certification Scheme Limited**  
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## Welding Certificate

**2273 – CPR – 0183 – WC**

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0183

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

<b>Manufacturer</b>	<b>John Ruck Construction Ltd</b>
<b>Facilities of the Manufacturer:</b>	<b>Longmead, Elms Green, Leominster, Herefordshire, HR6 0NS</b>
<b>Standard</b>	<b>BS EN 1090-2: 2008 + A1:2011</b>
<b>Execution Class</b>	up to EXC 2 according BS EN 1090-2:2008+A1:2011
<b>Welding Process(es)</b>	135 – MAG Welding with solid wire electrode
<b>Base Material(s)</b>	Up to and including S355J2 in accordance with BS EN 10025-2:2004 Up to and including S355J2H in accordance with BS EN 10210-1:2006 Up to and including S355J2H in accordance with BS EN 10219-1:2006
<b>Responsible Welding Coordinator</b>	Derek Pritchard (Competence assessed by professional interview)
<b>Alternate</b>	None
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works in connection with <b>BS EN 1090-1:2009+A1:2011</b> are implemented.
<b>Date of first issue</b>	<b>June 2014</b>
<b>Date of this issue</b>	<b>12 June 2015</b>
<b>Date of Expiry</b>	<b>16 June 2016</b>
<b>Validity Period</b>	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

**Chairman:**  
Denver Woodward

**Scheme Manager:**  
Stephen Blackman